



Pharmacist Reads This Way
 First Bar
 Last Bar

RB Artwork and Print Specification

Trident Reference No: RB364530
 ZEN Ref: **TR1551733**
 Action: **C**
 Brand: Strepsils
 Category: Throatcare
 Segment Group: Orange Vitamin C
 Segment: 24
 Pack Size: 24Pack
 Market/Country: Ireland
 Date: 12/03/19

RBH Contact: Jillian Buckle
Artwork Type: IDM Commercial
 Component Code (2D if applicable): **3096658**
 Parent Technical Packaging
 Specification: D0278923
 Finished Goods Code: **0271100**
 Supply Point: RB Nottingham
 3rd Party Code: NA
 Pharmacode No/NE: 111111011(2042)
 Edgemark Position: 1, X, Y, Z

CAD Cam Ref: 5-Cx-FB-51-Flipped-7x10x21mm-0278923-4.tttle
 Printer: Multi Packaging Solutions (Nottingham, UK)
 Substrate: Carton Board - White

Technical & Non Printing Items
 Cutter Cutter 2 (if applicable)
 Guides Guides 2 (if applicable)

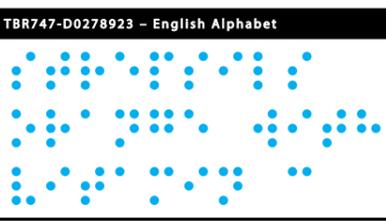
Colours (Carton)

Process Black	PANTONE 1665 C	Process Yellow
Process Cyan	Braille	Emboss

BARCODE INFO

Barcode Type: EAN 13
 Barcode Number: 5000167070194
 Magnification: 85%
 Truncated By: 4.9 mm
 Full Height: 17.4 mm
 Bar Height (Smallest Bar): 14.6 mm
 BWR: 0 microns
 Encoded Data: N/A

CUSTOMER INFO:
 Minimum Point Size = 6.49pt
 (Refers to the "with" within Orange with Vitamin C Lozenges on the SOPs, everything else is a minimum of 7pt.
 BOP copy is min 8.5pt).



Strepsils Orange with Vitamin C



TRIDENT
 Connaught House, Connaught Road,
 Kingswood Business Park, Hull, HU7 3AP, England.
 T: +44 (0) 1482 828100

Please note that any low resolution paper Canon colour copies associated with this job should be referred to for content, layout and colour separation only.

UNDER NO CIRCUMSTANCES SHOULD THIS ARTWORK BE ALTERED WITHOUT PRIOR PERMISSION FROM TRIDENT.

STUDIO USE ONLY Siobhan Eyre v2.0
 Sm*Art check results: G=2; O=2; R=0; - SE - 12/03/19 08:19:26





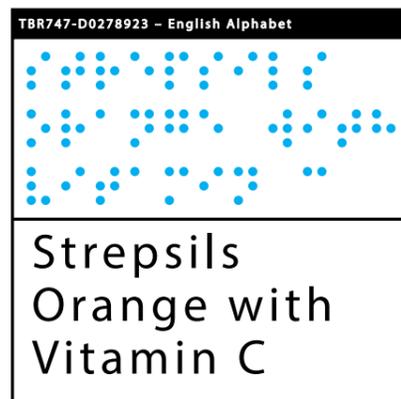
Pharmacist Reads This Way
First Bar
Last Bar

RB Artwork and Print Specification

Trident Reference No:	RB364530	
ZEN Ref:	TR1551733	
Action:	C	
Brand:	Strepsils	
Category:	Throatcare	
Segment Group:	Orange Vitamin C	
Segment:	24	
Pack Size:	24Pack	
Market/Country:	Ireland	
Date:	12/03/19	
RBH Contact:	Jillian Buckle	
Artwork Type: IDM Commercial		
Component Code (2D if applicable):	3096658	
Parent Technical Packaging		
Specification:	D0278923	
Finished Goods Code:	0271100	
Supply Point:	RB Nottingham	
3rd Party Code:	NA	
Pharmacode No/NE:	111111011(2042)	
Edgemark Position:	1, X, Y, Z	
CAD Cam Ref:	5-Cx-FB-51-Flipped-7x10x21mm-0278923-Letter	
Printer:	Multi Packaging Solutions (Nottingham, UK)	
Substrate:	Carton Board - White	
Technical & Non Printing Items		
Cutter	Cutter 2 (if applicable)	
Guides	Guides 2 (if applicable)	
Colours (Carton)		
Process Black	PANTONE 1665 C	Process Yellow
Process Cyan	Braille	Emboss



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BARCODE INFO

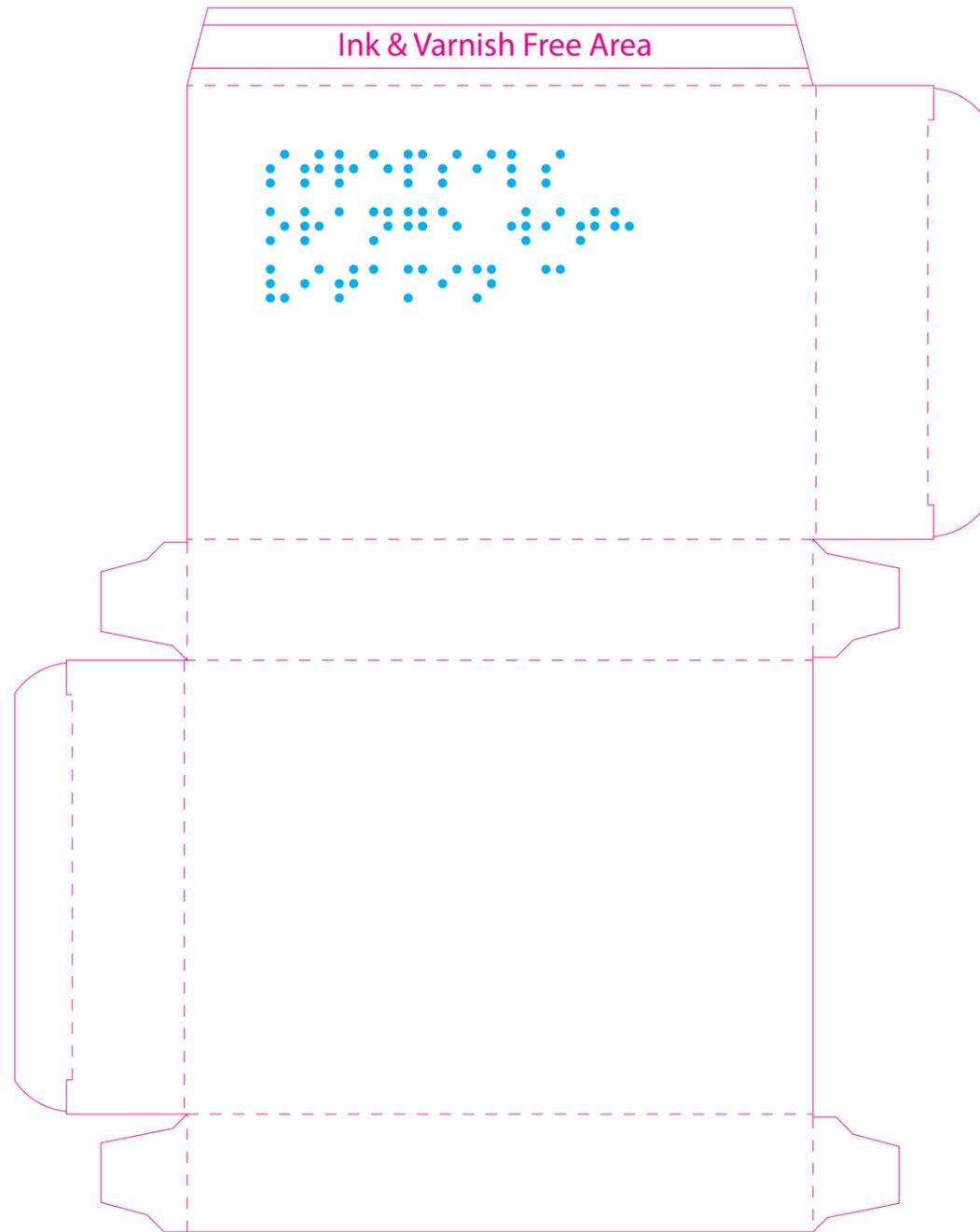
Barcode Type:	EAN 13
Barcode Number:	5000167070194
Magnification:	85%
Truncated By:	4.9 mm
Full Height:	17.4 mm
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BWR:	0 microns
Encoded Data:	N/A



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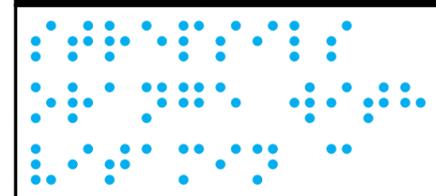
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TBR747-D0278923 - English Alphabet



**Strepsils
 Orange with
 Vitamin C**

RB Artwork and Print Specification

Trident Reference No: RB364530
 ZEN Ref: **TR1551733**
 Action: **C**
 Brand: Strepsils
 Category: Throatcare
 Segment Group: Orange Vitamin C
 Segment: 24
 Pack Size: 24Pack
 Market/Country: Ireland
 Date: 12/03/19

RBH Contact: Jillian Buckle

Artwork Type: IDM Commercial

Component Code (2D if applicable): **3096658**
 Parent Technical Packaging: D0278923
 Specification: **0271100**
 Supply Point: RB Nottingham
 3rd Party Code: NA
 Pharmacode No/NE: 111111011(2042)
 Edgemark Position: 1, X, Y, Z

CAD Cam Ref: S-CR-FB-51-Fipped-79x109x21mm-00278923-Lottie
 Printer: Multi Packaging Solutions (Nottingham, UK)
 Substrate: Carton Board - White

Technical & Non Printing Items
 Cutter Cutter 2 (if applicable)
 Guides Guides 2 (if applicable)

Colours (Carton)

1 100% Yellow	2 100% Black	3 PANTONE 1665 C	4 100% Yellow
5 100% Cyan	6 100% Blue	7 Emboss	

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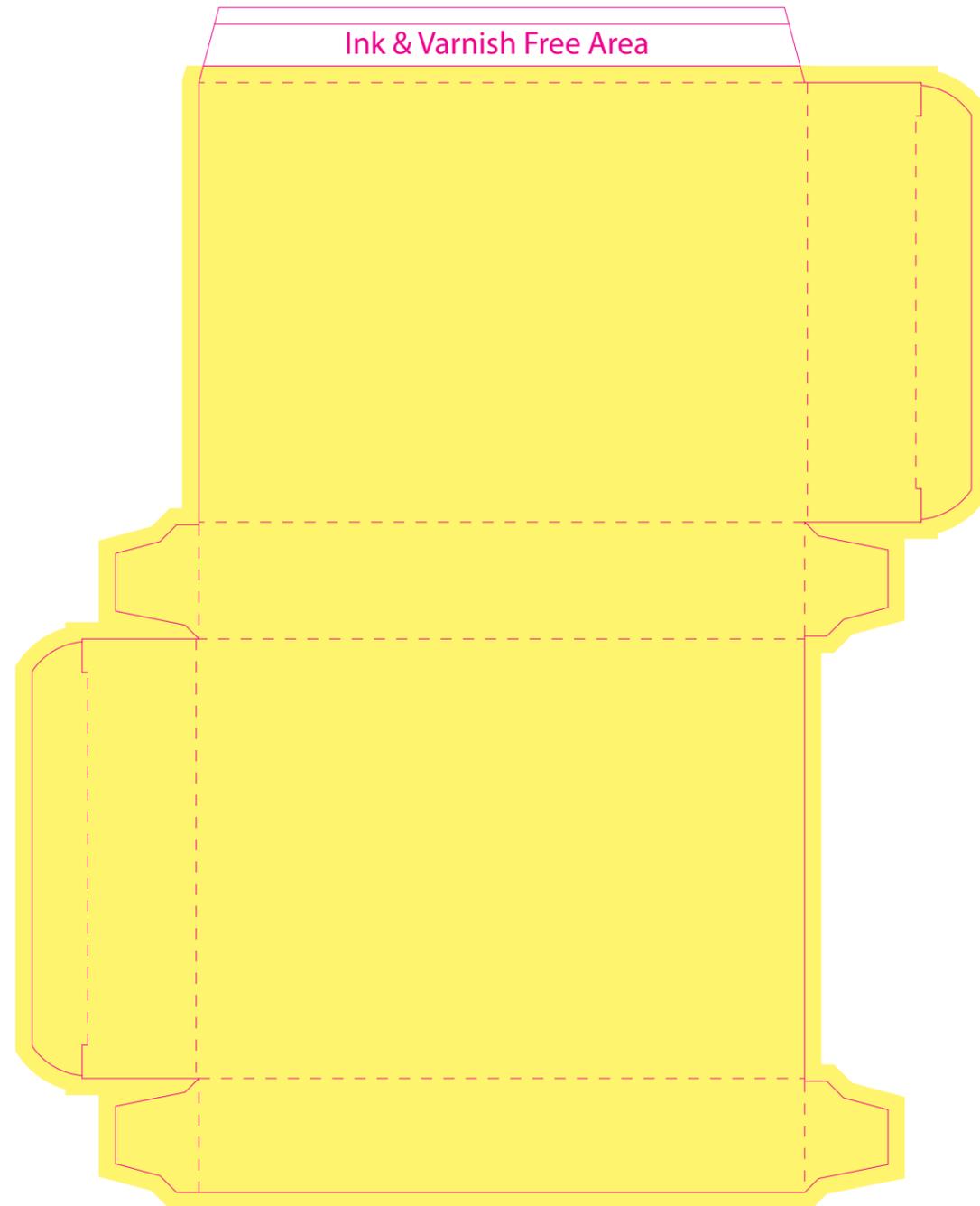


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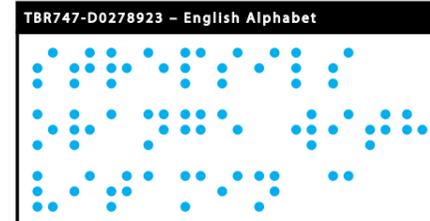
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 Vitamin C**

**RB Artwork and
 Print Specification**

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 Action: **C**
 Brand: Strepsils
 Category: Throatcare
 Segment Group: Orange Vitamin C
 Segment: 24
 Pack Size: 24Pack
 Market/Country: Ireland
 Date: 12/03/19

RBH Contact: Jillian Buckle

Artwork Type: IDM Commercial

Component Code (2D if applicable): **3096658**
 Parent Technical Packaging Specification: D0278923
 Finished Goods Code: **0271100**
 Supply Point: RB Nottingham
 3rd Party Code: NA
 Pharmacode No/NE: 1111111011(2042)
 Edgemark Position: 1, X, Y, Z

CAD Cam Ref: S-CrtFB-S1-Flipped-79x109x21mm-D0278923-(Lotte)
 Printer: Multi Packaging Solutions (Nottingham, UK)
 Substrate: Carton Board - White

Technical & Non Printing Items
 ■ Cutter ■ Cutter 2 (if applicable)
 ■ Guides ■ Guides 2 (if applicable)

Colours (Carton)

Process Black	PANTONE 1665 C	Process Yellow
Process Cyan	Braille	Emboss

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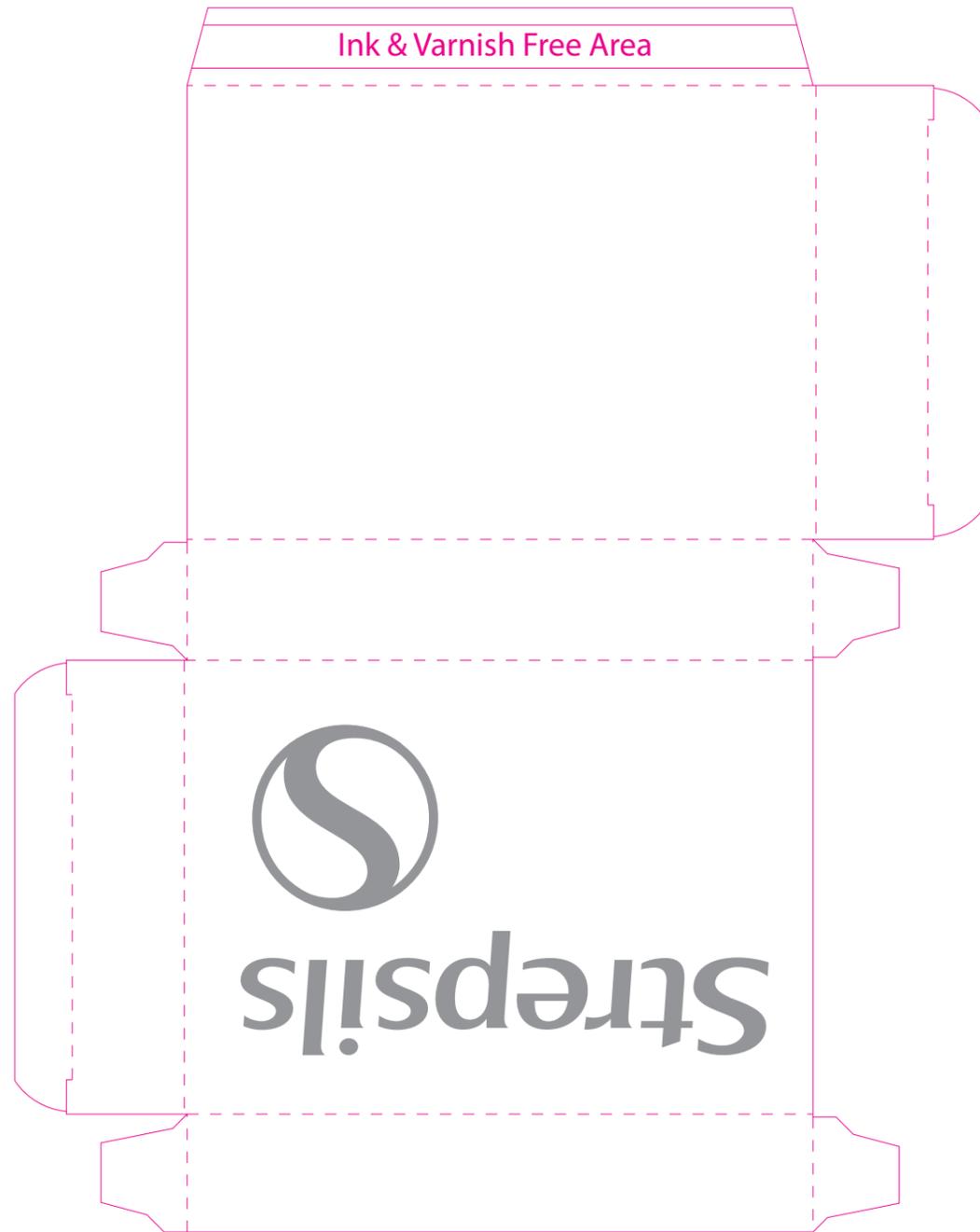


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 Specification: **0271100**
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 Supply Point: NA
 3rd Party Code: 1111111011(2042)
 Pharmacode No/NE: 1, X, Y, Z
 Edgemark Position:

CAD Cam Ref: S-CR-FB-51-Fipped-79x109x21mm-00278923-Lottie
 Printer: Multi Packaging Solutions (Nottingham, UK)
 Substrate: Carton Board - White

Technical & Non Printing Items
 ■ Cutter ■ Cutter 2 (if applicable)
 ■ Guides ■ Guides 2 (if applicable)

Colours (Carton)

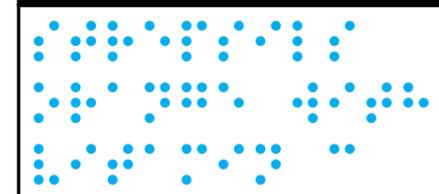
1 100% 3:1H	2 100% 3:1H	3 100% 3:1H	4 100% 3:1H
5 100% 3:1H	6 100% 3:1H	7 100% 3:1H	

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TBR747-D0278923 - English Alphabet



Strepsils
Orange with
Vitamin C



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Production line		
Manufacturing site		
Pack Tech approver	1 st	2 nd
Date		
Check Criteria	Details & Comments	Checks
Approvals		1 st 2 nd
Market Approval		
Regulatory Approval		
3rd Party Approval		
Technical Drawing/Cutter ref no.		
PPI component code correct on artwork?		
Correct drawing for the production line?		
Profile shape & dimensions		
Graphics layout/orientation		
Unwind diagram (PPTD1022/1-20)		
Printable areas/bleed		
Varnish free areas		
Variable coding position & dimensions		
Varnish and print requirements		
Pre-printed headers (alignment and suitability)		
Embossing, Braille & Foil Blocking		
Separations on artwork		
Alignment within cutter		
Braille structure		
Verification Code Type; Pharma Code / 2D / OCV		
Bar sequence and/or number correct Position		
Size (height, width, spacing, font)		
Direction of read		
Light margins and print free areas		
Colour		
Repeat distance (reeled material)		
Cross check related docs ie BOM		
Bar code Type; EAN, ITF, Code39, etc		
Magnification / width and height		
Colour (e.g. black print on white background)		
Light margins & indicators		
Bearer bars & H gauges (if required)		
Symbol grade (Pass = A,B,C; Action = D,F)		
Bar code number (human readable)		
Bar code number (encoded & hidden data)		
Confirm bar code number from source		
Cross check related docs (JDE/PID)		
Photo-electric cell mark / edge marks		
Present & per Tech drawing?		
Correct pitch?		
Additional markings		
e-mark, recycle logo etc		
Legend box (RB specification)		
Correct component code		
Correct D spec / has cutter changed?		
Correct printer / has printer changed?		
Correct Substrate		
A/W is set up appropriately for this substrate		
Edge mark details		
Pharmacode details		
Colours & print process		
Varnish		
Barcode information		
General details are correct		
Pass / Fail comments and Signature		
By approving the artwork referenced within this form I authorise it for release to the print supplier		
Additional Comments		

Version 003 19/9/2016

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CAD Cam Ref: S-Cr-FB-SI-Flipped-79x109x21mm-D0278923-dotie
 Printer: Multi Packaging Solutions (Nottingham, UK)
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Technical & Non Printing Items
 Cutter Cutter 2 (if applicable)
 Guides Guides 2 (if applicable)

Colours (Carton)

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Process Cyan	Braille	Emboss

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